

ORIGINAL RESEARCH ARTICLE

Fermenting Soymilk with Starter Culture Improves the Physicochemical, Proximate, and Sensory Properties of Nigerian Soy Curd (Beske)

Olorunleke Yetunde¹, Oladipupo Azezat Olawumi², Ogunremi Olamide Omolafe³,
Olawoye Babatunde², Ogunremi Omotade Richard^{4*}

¹Department of Biochemistry, University of Ibadan, Ibadan, Nigeria.

²Department of Food Science and Technology, Abiola Ajimobi Technical University, Ibadan, Nigeria.

³Institute for Sustainable Development, Abiola Ajimobi Technical University, Ibadan, Nigeria.

⁴Department of Microbiology and Biotechnology, Abiola Ajimobi Technical University, Ibadan, Nigeria.

DOI: [https://doi.org/10.70851/jfines.2025.2\(4\).225.231](https://doi.org/10.70851/jfines.2025.2(4).225.231)

ABSTRACT

This study investigated the effect of fermentation of soymilk with starter-culture on the physicochemical, microbiological, proximate and sensory properties of derived indigenous soy curd. The pH of starter culture-fermented (FSM) and uninoculated (USM) soymilks respectively decreased at different rates from 6.56 to 5.57 and 6.56 to 6.07 after 8 hours of fermentation. The total titratable acidity (lactic acid equivalent) of FSM sample is significantly higher (2.24 g/L) than that of USM (0.09 g/L). Greater proportions of carbohydrate (9.85±0.02%), protein (20.42±0.06%), fat (6.31±0.03%) and fiber (0.25±0.02%) were present in soy curd derived from starter culture-fermented soymilk (FSC) than in soy curd derived from uninoculated soymilk (USC). The sensory evaluation panelists preferred FSC to USC, in appearance, flavour, texture and overall acceptability. The color score was slightly higher for USC. The fermentation of soymilk with starter culture improved proximate properties and acceptability of derived soy curd. The starter culture improved the physicochemical properties of the soymilk used to produce the soy curd. Therefore, the development and use of starter culture may contribute to enhanced quality attributes of soy curd.

Article history

Received;

07 July, 2025

Revised;

23 November, 2025

Accepted;

24 November, 2025

Keywords

Plant-based food,
Food fermentation,
Soybean,
Lactic acid bacteria.

*Corresponding author

E-mail: tadeogunremi@yahoo.com (Ogunremi Omotade Richard)

Peer review under responsibility of Journal of Food Innovations,
Nutrition, and Environmental Sciences.

A Publication of EcoScribe Publishers company Limited,
Uganda.

All the articles published by [Journal of Food Innovation, Nutrition, and Environmental Sciences](#) are licensed under a [Creative Commons Attribution 4.0 International \(CC-BY\) License](#) Based on a work at <https://jfines.org>



1. INTRODUCTION

Soybean is among the most valuable and versatile legumes worldwide. The high demand for soybeans stems from its consumption in fermented forms like soy sauce, miso, and tempeh. The fermentation process involves microorganisms such as moulds, yeasts, and bacteria, breaking down complex substrates, which can enhance flavor, nutritional value and health benefits of the products, while serving as a preservation method (Elhali et al., 2024). However, traditionally fermented soybean products, that are mostly produced by spontaneous fermentation may pose certain risks, including the presence of food borne pathogens, elevated levels of mycotoxins and biogenic amines. Soy curd is one of most common traditional foods made from soybean (Li et al., 2021). Traditional soy curd is locally known as *Awara*, *Beske* and *Wara soya* in Nigeria. It has a smooth and firm texture, with a rich complement of flavour, nutritive and bioactive compounds, including organic acids, alcohols, esters, hydrolyzed proteins, essential amino acids, omega-6 polyunsaturated fatty acids, saccharides, B-group vitamins, minerals and isoflavones (He et al., 2020; Cai et al., 2021; Liu et al., 2022). *Beske* is commonly consumed as snack or cheap and healthy meat substitutes. Some of the health benefits associated with its consumption are prevention of anemia, obesity, cardiovascular disease and cancer (Raji et al., 2023).

Typically, *Beske* is prepared by the coagulation of soymilk protein with the addition of coagulants. This is followed by pressing the precipitated protein into a firm and smooth mass that is cooked before consumption (Raji et al., 2023). The traditional production of *Beske* is typically without a fermentation step after filtration. However, the incorporation of fermentation offers the potential benefits of improving the safety and shelf-life of *Beske*, and complementing the removal of antinutritional, allergenic and flatulence factors, such as trypsin inhibitor, lipoxygenase, phytic acid, lectin, glycinins and oligosaccharides (Chourasia et al., 2022; Elhali et al., 2024; Li et al., 2020). Fermentation also offers the benefits of improved sensory attributes and health benefits of *Beske*. Compared to the traditionally employed spontaneous fermentation process, controlled fermentation using starter cultures is required for predictable and reproducible improvement in quality, safety and stability of *Beske* (Elhali et al., 2024; Sirilun et al., 2017). This was demonstrated for some African indigenous foods such as *Kunu zaki* and *Kunu aya* produced from millet and tiger nut respectively (Ogunremi et al., 2022; Ogunremi et al., 2024). Therefore, the aim of this study was to investigate the effect of fermentation of soymilk with starter culture on the physicochemical, microbiological, proximate and sensory properties of derived *Beske*.

2. MATERIALS AND METHODS

2.1 Collecton of materials

Soybean (*Glycine max*) and commercial freeze-dried starter culture (Yogourmet, Lallemand, *La Ferté-sous-Jouarre, Paris*,

France) were purchased from a local market in Ibadan, Oyo State, Nigeria. The composition of strains in the starter culture includes *Lactobacillus bulgaricus*, *Lb. acidophilus* and *Streptococcus thermophilus*.

2.2 Production of *Beske* (soy curd)

Soy curds were produced following the modified method of Poysa & Woodrow (2002). Soybean was sorted and washed to remove dust, dirt and other extraneous materials. Exactly 400 g of soybean was steeped in water (1:3 w/v) for 12 hours and the steep water was decanted and discarded. The steeped soybean was de-hulled and milled with water equivalent to the volume of the steeping water. The slurry was sieved with a sterile muslin and the soymilk was boiled for 10 minutes. The soymilk was allowed to cool to 40°C and 500 mL was measured separately into each of two different conical flasks. The soymilk (500 mL) in one of the conical flasks was aseptically inoculated with 1.5g of starter culture, mixed thoroughly, and incubated at 30°C for 8 hours for fermentation to occur. The soymilk in the other conical flask was not inoculated. Samples were taken from both conical flasks at 0, 2, 4, 6, and 8 hours of fermentation and subjected to physicochemical and microbiological analyses. After fermentation, 2.5 mL of lime fruit juice was gradually added to both soymilks, while stirring until curds were formed. The mixtures were left for 20-30 minutes to allow for complete curd formation. The soy-whey was decanted and the soy-curd was mechanically pressed. The resulting soy curd was cut into 2.0 cm thick circular pieces, packed into *polyethylene-laminated aluminum foil* bags and stored at 5°C for further analysis within 24 hours. This was carried out in triplicates and two independent trials.

2.3 Physicochemical analyses of soymilk

2.3.1 Determination of pH

pH of soymilk samples was determined using a calibrated pH meter (Corning Pinnacle M530 pH meter, Illinois, United States).

2.3.2 Determination of total titratable acidity (TTA)

Total titratable acidity (TTA) was determined using the method of AOAC (2012), by measuring 10 ml of soymilk samples and titrating it with 0.1N NaOH to pH 8.3. The volume of NaOH used was recorded for calculating the TTA, using the formula below:

$$TTA \text{ g/L lactic acid} = \frac{(\text{Volume of NaOH used} \times \text{Molarity of NaOH}) \times 90}{\text{Volume of sample}}$$

Where “90” represent the standard correction factor, being the molecular weight of lactic acid.

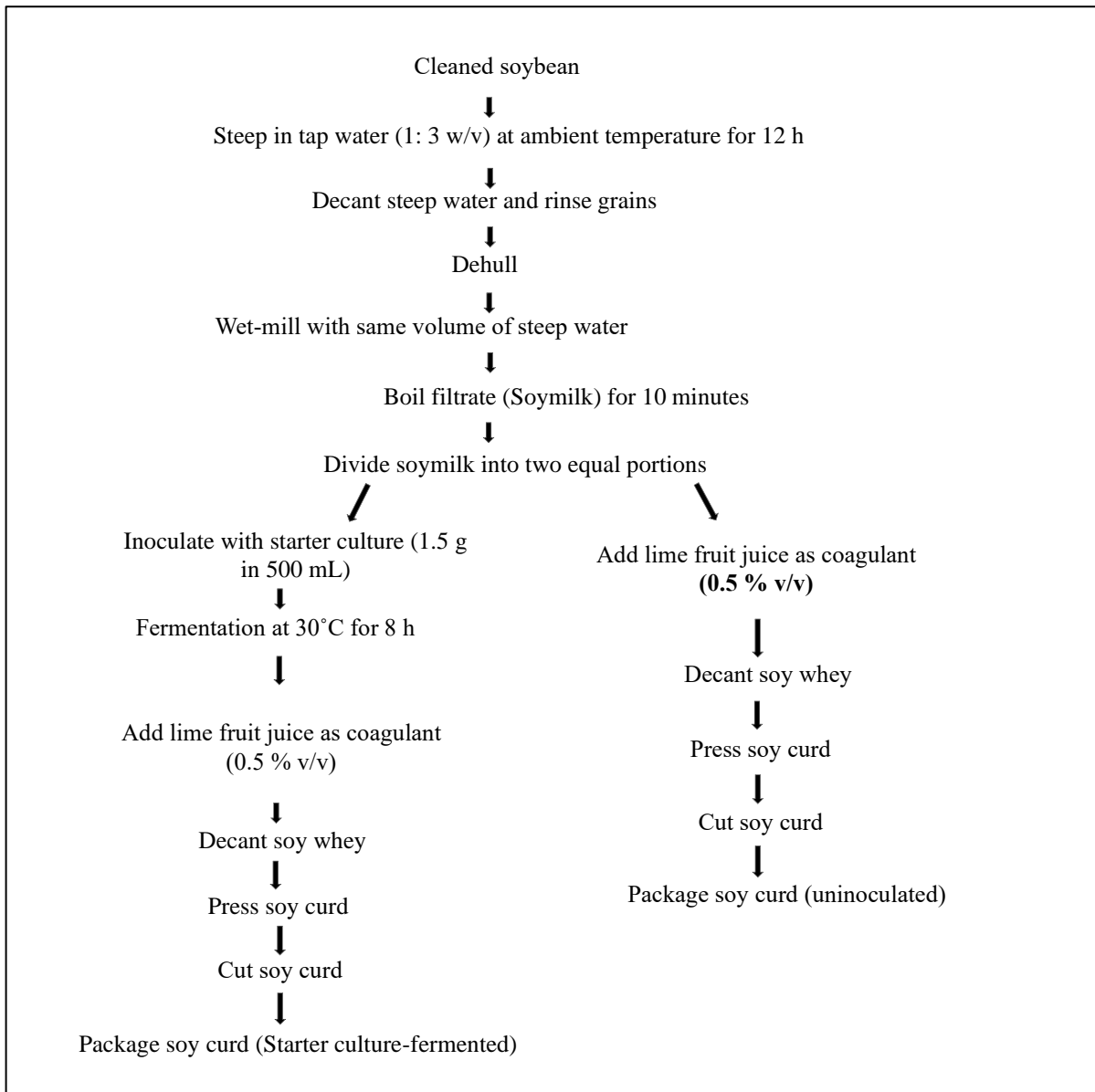


Fig. 1: Flow chart for the production of *Beske* (soy curd) from starter culture-fermented and uninoculated soymilk

2.4 Microbiological analyses of soymilk

The enumerations of lactic acid bacteria (LAB) in soymilk samples were carried out by pour plate method using the De-Man Rogosa and Sharpe (MRS) agar and incubated anaerobically at 37 °C for 48 h. Exactly 1 mL of each soymilk sample was subjected to serial dilution in sterile distilled water and 1 mL of appropriate dilution was aseptically dispensed in Petri dishes. The colonies were counted after incubation, and recorded as colony forming units per milliliter (CFU/mL) (Wang et al., 2023).

2.5 Proximate analyses of *Beske* (Soy curd)

The proximate composition, expressed in dry weight (g/100 g dry weight (D.W.)) of each *Beske* sample was determined as described by AOAC (2012). The parameters determined include moisture, protein, fat, crude fiber, ash and carbohydrate contents. The moisture content was determined by calculating the percentage weight difference of *Beske* after oven drying it at 105°C until constant weight was obtained. The crude protein content was calculated using Kjeldahl method, by multiplying the total nitrogen with a factor 6.25. Fat content was determined after Soxhlet extraction and use of standard methods. Standard methods were used to determine the crude fiber and ash contents, while carbohydrate content was calculated by the difference of

the sum of percentage moisture, protein, fat, crude fiber and ash contents from 100%.

2.6 Sensory evaluation of *Beske* (Soy curd)

A 10-member naive sensory panel was randomly recruited among students of Abiola Ajimobi Technical University, Ibadan, Nigeria. The eligibility criteria for participation were as prescribed by Olawoye and Gbadamosi (2020). These include history of consumption of *Beske*, no history of allergy or intolerance to *Beske*, or intolerance to the *Beske* and willingness and availability to participate by completing appropriate consent forms. The panelists blindly rated the *Beske* samples for color, appearance, flavor, texture, and overall acceptability based on a nine-point Hedonic scale (9 and 1 representing “like extremely” and “dislike extremely” respectively). Panelists were provided with water to rinse their mouth before evaluating a new sample (Iwe et al., 2017).

2.7 Statistical analysis

The data obtained from the observations were analyzed statistically and presented as mean with standard deviation of replicate values. Data obtained from proximate and sensory studies were subjected to ANOVA and the significant differences were compared using Tukey’s HSD test. Values of $P < 0.05$ were considered statistically significant. The statistical package used was SPSS version 23 software.

3. RESULTS AND DISCUSSION

3.1 Physicochemical properties of soymilk

The metabolism of sugars in food substrate by LAB derived enzymes have the potentials to produce organic acids, particularly lactic acid. This results to the acidification and reduction in the pH of the product. The pH of both starter culture-fermented and uninoculated soymilks reduced significantly from pH 6.56 to pH 5.57 and pH 6.56 to pH 6.07 respectively after 8 hr (Fig. 2). Production of organic acid was also demonstrated by significant increase in the total titratable acidity of soymilk fermented with starter culture over 8 hr (Fig. 3). Similar decrease in pH and increase in TTA have been previously reported during lactic fermentation of soy substrates to produce soy-based products. Probiotic strains of LAB decreased the pH of soymilk from about pH 6.8 to less than pH 5.5 over different period of fermentation, ranging from 9.5 hours to 22 hours (Li et al., 2012). The use of *Streptococcus thermophilus* and *Lactobacillus delbrueckii* subsp. *bulgaricus* alone or in combination to ferment soymilk for 12 hours reduced the pH of the fermented soymilks to less than pH 4.5. (Zong et al., 2022). Obadina et al. (2013) reported the reduction in the pH of spontaneously fermented soymilk from pH 6.90 to pH 4.09 after 72 hours. The TTA increased significantly in all the instances of decreased pH (Li et al., 2012; Obadina et al., 2013; Zong et al., 2022). Increased

acidity contribute to improved microbiological safety, extended shelf-life and enhanced sour flavour of fermented food products (Allwood et al., 2021). This substantial increase in TTA during fermentation indicates microbial conversion of sugars into organic acids, underscoring the crucial role of fermentation in modifying acidity, which subsequently affects the curd's texture, flavor, and shelf life (Singh et al., 2021).

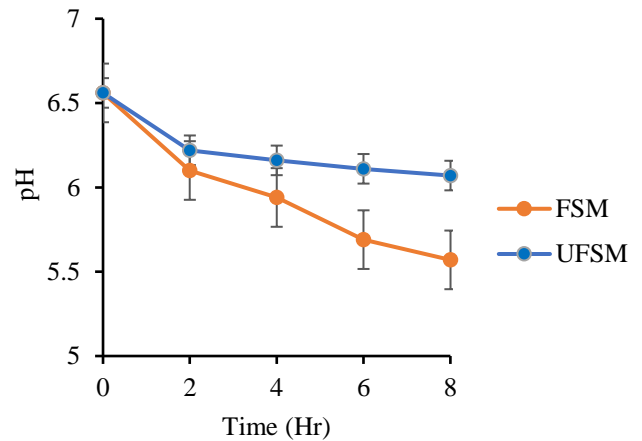


Fig. 2: pH of soymilk used for soy curd production. FSM- Starter culture-fermented soymilk, UFSM- Uninoculated soymilk

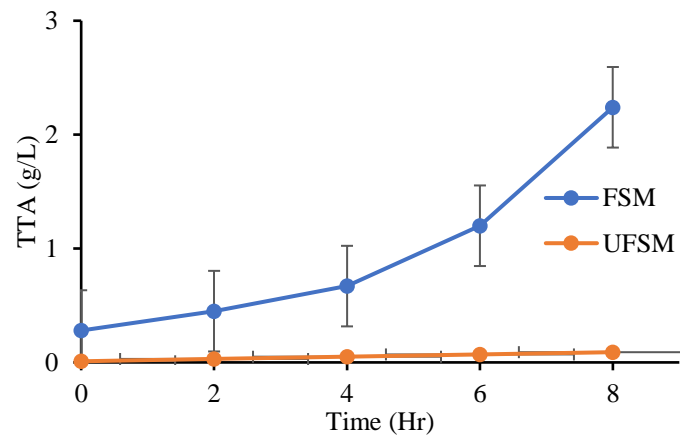


Fig. 3: Total titratable acidity (TTA) of soymilk used for soy curd production. FSM- Fermented soymilk, UFSM- Uninoculated soymilk

3.2 Microbiological properties of soymilk

The LAB counts of both starter culture-fermented soymilk and uninoculated soymilk increased over the fermentation period (results not shown). It was particularly higher in the sample inoculated with starter culture, implying a more robust microbial activity and metabolism of compounds in soymilk.

3.3 Proximate properties of Beske (Soy curd)

Enzymes can break down soy curd through biochemical processes, yielding various fatty acids, amino acids, alcohols, organic acids, aldehydes, and esters. These compounds contribute desirable aromas and textures, and also cause significant physicochemical changes in the fermented curd (He et al., 2022; Liu et al., 2022; Xu et al., 2020). Proximate composition of starter culture-fermented (FSC) and uninoculated soy curd (USC) as presented in Table 1 shows notable differences across several components, reflecting the impact of fermentation on nutritional content. The uninoculated soy curd (USC) has significantly higher moisture content (63.81%) and ash content

(3.74%) compared to the fermented sample. On the other hand, the starter culture-fermented curd (FSC) shows higher carbohydrate (9.85%), protein (20.42%) and fat content (6.31%). These differences suggest that fermentation enhances the carbohydrate, protein and fat levels likely due to increased microbial activity that breaks down complex food compounds and releases more bioavailable forms (Wang et al., 2023). The microbial populations generate proteolytic enzymes that hydrolyze these proteins into peptides and free amino acids, thereby enhancing digestibility and contributing antioxidant activity (Sanjukta & Rai, 2016). These results highlight the nutritional enhancement that fermentation can offer, making fermented soy curd a potentially better option for protein enrichment in diets.

Table 1. Proximate composition of *Beske* (soy curd) produced from starter culture-fermented and uninoculated soymilk

Sample	Moisture (%)	Carbohydrate (%)	Protein (%)	Fat (%)	Fiber (%)	Ash (%)
FSC	59.82 ±0.04 ^b	9.85 ±0.02 ^a	20.42 ±0.06 ^a	6.31±0.03 ^a	0.25±0.02 ^a	3.41±0.04 ^b
USC	63.81±0.04 ^a	7.95 ± 0.02 ^b	18.63±0.05 ^b	5.63±0.0 ^b	0.21±0.02 ^a	3.74±0.02 ^a

FSC- Starter culture-fermented soy curd, USC: Uninoculated soy curd. Values are mean±SD of triplicate values. Values not sharing common superscript within a column differ significantly at $p < 0.05$ by Tukey's HSD test.

Table 2. Sensory evaluation of *Beske* (soy curd) produced from starter culture-fermented and uninoculated soymilk

Sample	Colour	Appearance	Flavor	Texture	Overall acceptability
FSC	7.8±0.70 ^a	7.6±1.00 ^a	7.8±1.13 ^a	7.6±1.07 ^a	7.9±0.74 ^a
USC	8.0±0.80 ^a	7.4±1.10 ^a	7.2±1.23 ^a	7.0±1.22 ^a	6.7±0.73 ^b

FSC- Starter culture-fermented soy curd, USC: Uninoculated soy curd. Values represent rating of *Beske* samples based on a 9-point hedonic scale, where “9” and “1” represent “like extremely” and “dislike extremely” respectively. Values are mean±SD of replicate (n=10) values. Values not sharing common superscript within a column differ significantly at $p < 0.05$ by Tukey's HSD test.

3.4 Sensory properties of Beske (Soy curd)

The sensory evaluation shows a significant preference for fermented soy curd, especially in overall acceptability (Table 2). This support previous findings that fermentation improves sensory attributes by enhancing flavor complexity and texture (Liu et al., 2022; Tamang et al., 2020) with more favorable product overall (Yao et al., 2021). The flavor profiles of fermented soy curds are shaped by a combination of physicochemical conditions and the microorganisms present during fermentation. The findings of this study offer valuable insights for understanding FSC's sensory attributes and can guide the industry in selecting optimal production strains to enhance quality (Liu et al., 2022).

CONCLUSION

The current research revealed the influence of fermentation of soymilk with starter culture on improving the proximate

properties and acceptability of soy curd. The starter culture improved the physicochemical properties of the soymilk used to produce soy curd. Besides, food processing risks mainly stem from contaminants, which are associated with spontaneous fermentation. The use of a defined starter culture improved selected physicochemical, proximate and sensory attributes of *Beske* in this study and may contribute to more consistent quality. Further work, including comprehensive microbial safety assessment, is needed before firm recommendations can be made. Further limitation that to highlight that this study is a proof of concept include the use of a single type of starter culture, limited replicates and a 10-membered naive sensory panel. Therefore, this provides a basis for more robust studies on the application of starter culture in indigenous food fermentation.

ACKNOWLEDGEMENT

Authors acknowledge all participants that volunteered to participate in the sensory evaluation.

CONFLICT OF INTEREST

All authors declare that they do not have any conflicts of interest that could have appeared to influence the work reported in this paper.

ETHICS STATEMENT

Not applicable. However, consents were obtained from all participants in the sensory evaluation study.

DATA AVAILABILITY

The data used to support the findings of this study are available upon reasonable request from the corresponding author.

REFERENCES

AOAC, Official method of analysis, in: *Association of Official Analytical Chemists, 16th edition*, 11, Arlington, V.A. Washington D.C. USA, 2012.

Allwood, J. G., Wakeling, L. T., & Bean, D. C. (2021). Fermentation and the microbial community of Japanese koji and miso: A review. *Journal of Food Science*, 86(6), 2194–2207. <https://doi.org/10.1111/1750-3841.15773>

Cai, H., Dumba, T., Sheng, Y., Li, J., Lu, Q., Liu, C., Cai, C., Feng, F., & Zhao, M. (2021). Microbial diversity and chemical property analyses of sufu products with different producing regions and dressing flavors. *LWT*, 144, 111245. <https://doi.org/10.1016/j.lwt.2021.111245>

Chourasia, R., Phukon, L.C., Minhajul Abedin, M., Sahoo, D., & Kumar Rai, A. (2022). Production and characterization of bioactive peptides in novel functional soybean chhurpi produced using *Lactobacillus delbrueckii* WS4. *Food Chemistry*, 387, 132889. <https://doi.org/10.1016/j.foodchem.2022.132889>

Elhalis, H., Chin, X. H., & Chow, Y. (2024). Soybean fermentation: Microbial ecology and starter culture technology. *Critical Reviews in Food Science and Nutrition*, 64(21), 7648–7670. <https://doi.org/10.1080/10408398.2023.2188951>

He, R. Q., Wan, P., Liu, J., & Chen, D. W. (2020). Characterisation of aroma-active compounds in Guilin Huaqiao white sufu and their influence on umami aftertaste and palatability of umami solution. *Food Chemistry*, 321, 126739. <https://doi.org/10.1016/J.FOODCHEM.2020.126739>

He, W., Chen, Z., & Chung, H. Y. (2022). Dynamic correlations between major enzymatic activities, physicochemical properties and targeted volatile compounds in naturally fermented plain sufu during production. *Food Chemistry*,

378, 131988. <https://doi.org/10.1016/J.FOODCHEM.2021.131988>

Iwe MO, Linus-Chibuezeh N, AM A, V. O. (2017). Bread from Cassava-Wheat Composite Flours: Effect of Cassava Varieties, Flour Composite and Improvers on the Physical and Sensory Properties of Bread Loaves. *Imperial J. Interdisciplinary Resear.*, 3(9).

Li, H., Yan, L., Wang, J., Zhang, Q., Zhou, Q., Sun, T., Chen, W. and Zhang, H. (2012). Fermentation characteristics of six probiotic strains in soymilk. *Annals of Microbiology* 62:1473–1483.

Li, M., Dong, H., Wu, D., Chen, H., Qin, W., Liu, W., Yang, W., & Zhang, Q. (2020). Nutritional evaluation of whole soybean curd made from different soybean materials based on amino acid profiles. *Food Quality and Safety*, 4(1), 41–50. <https://doi.org/10.1093/FQSAFE/FYAA011>

Li, X., He, Y., Yang, W., Mu, D., Zhang, M., Dai, Y., Zheng, Z., Jiang, S., & Wu, X. (2021). Comparative analysis of the microbial community and nutritional quality of sufu. *Food Science & Nutrition*, 9(8), 4117–4126. <https://doi.org/10.1002/FSN3.2372>

Liu, L., Chen, X., Hao, L., Zhang, G., Jin, Z., Li, C., Yang, Y., Rao, J., & Chen, B. (2022). Traditional fermented soybean products: processing, flavor formation, nutritional and biological activities. *Critical Reviews in Food Science and Nutrition*, 62(7), 1971–1989. <https://doi.org/10.1080/10408398.2020.1848792>

Obadina, A.O., Akinola, O.J., Shittu, T.A. and Bakare, H.A. (2013). Effect of natural fermentation on the chemical and nutritional composition of fermented soymilk nono. *Nigerian Food Journal*, 31(2):91-97.

Ogunremi, O.R., Freimüller-Leischtfeld S. and Miescher-Schwenninger, S. (2022). MALDI-TOF MS profiling and exopolysaccharide production properties of lactic acid bacteria from *Kunu-zaki* - A cereal-based Nigerian fermented beverage. *International Journal of Food Microbiology*, 366, 109563.

Ogunremi, O.R., Ganz, G., Freimuller Leischtfeld, S. and Miescher Schwenninger, S. (2024). MALDI-TOF MS profiling and antifungal activity of lactic acid bacteria from kunu-aya, a tiger nut beverage of Nigeria. *Food Bioscience*, 61; 104581. [10.1016/j.fbio.2024.104581](https://doi.org/10.1016/j.fbio.2024.104581)

Olawoye, B. and Gbadamosi, S. O. (2020). Sensory profiling and mapping of gluten-free cookies made from blends Cardaba banana flour and starch. *Journal of Food Processing and Preservation*, 44(9), e14643

Poysa, V. and Woodrow, L. (2002). Stability of soybean seed composition and its effect on soymilk and tofu yield and quality. *Food Research International*, 35(4), 337–345. [https://doi.org/10.1016/S0963-9969\(01\)00125-9](https://doi.org/10.1016/S0963-9969(01)00125-9)

Raji, A.O., Oluwanisola, R.M., Oyebanji, O.M. and Sunmonu, B. A. (2023). Nutrients composition, sensory properties and storage stability of processed Nigerian soy cheese (Beske). *Measurement: Food* 10; 100088

Sanjukta, S., & Rai, A. K. (2016). Production of bioactive

- peptides during soybean fermentation and their potential health benefits. *Trends in Food Science & Technology*, 50, 1–10. <https://doi.org/10.1016/J.TIFS.2016.01.010>
- Singh, S., Husain, T., Kushwaha, B. K., Suhel, M., Fatima, A., Mishra, V., Singh, S. K., Bhatt, J. A., Rai, M., Prasad, S. M., Dubey, N. K., Chauhan, D. K., Tripathi, D. K., Fotopoulos, V., & Singh, V. P. (2021). Regulation of ascorbate-glutathione cycle by exogenous nitric oxide and hydrogen peroxide in soybean roots under arsenate stress. *Journal of Hazardous Materials*, 409, 123686. <https://doi.org/10.1016/J.JHAZMAT.2020.123686>
- Sirilun, S., Sivamaruthi, B. S., Kesika, P., Peerajan, S., & Chaiyasut, C. (2017). Lactic acid bacteria mediated fermented soybean as a potent nutraceutical candidate. *Asian Pacific Journal of Tropical Biomedicine*, 7(10), 930–936. <https://doi.org/10.1016/j.apjtb.2017.09.007>
- Tamang, J. P., Cotter, P. D., Endo, A., Han, N. S., Kort, R., Liu, S. Q., Mayo, B., Westerik, N., & Hutkins, R. (2020). Fermented foods in a global age: East meets West. *Comprehensive Reviews in Food Science and Food Safety*, 19(1), 184–217. <https://doi.org/10.1111/1541-4337.12520>
- Wang, X., Wang, C., Hu, F., Yu, M., Zhu, X., Wu, D., Jiang, S., Tian, J., & Chang, P. (2023). Dynamic monitoring and correlation analysis of flavour quality and bacterial community during sufu fermentation. *International Journal of Food Science and Technology*, 58(10), 5037–5048. <https://doi.org/10.1111/IJFS.16602>
- Xu, D., Wang, P., Zhang, X., Zhang, J., Sun, Y., Gao, L., & Wang, W. (2020). High-throughput sequencing approach to characterize dynamic changes of the fungal and bacterial communities during the production of sufu, a traditional Chinese fermented soybean food. *Food Microbiology*, 86, 103340. <https://doi.org/10.1016/J.FM.2019.103340>
- Yao, D., Xu, L., Wu, M., Wang, X., Wang, K., Li, Z., & Zhang, D. (2021). Microbial Community Succession and Metabolite Changes During Fermentation of BS Sufu, the Fermented Black Soybean Curd by *Rhizopus microsporus*, *Rhizopus oryzae*, and *Actinomucor elegans*. *Frontiers in Microbiology*, 12, 665826. <https://doi.org/10.3389/FMICB.2021.665826/BIBTEX>
- Zong, L., Lu, M., Wang, W., Wa, Y., Qu, H., Chen, D., Liu, Y., Qian, Y., Ji, Q., Gu, R. (2022). The quality and flavor changes of different soymilk and milk mixtures fermented products during storage. *Fermentation*, 8, 668.